

Guillotines

EN Operating Instructions

IDEAL 4855



IDEAL 5255



IDEAL 6655



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Please read these operating instructions before putting the machine into operation and observe the safety precautions.

The operating instructions must always be available.





Children must not operate the machine!





Do not reach beneath the blade!





Never leave the blade unattended! Do not extract or transport the blade without protection! (See page 29 and 31).

⚠ Danger! Risk of injury!





Do not cut hard materials or materials which may splinter!

Safety precautions / Intended use



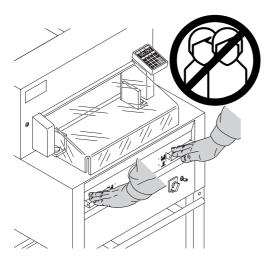


Do not use any spray cans with flammable content near to the cutting machine!





Do not use any flammable cleaning agents.



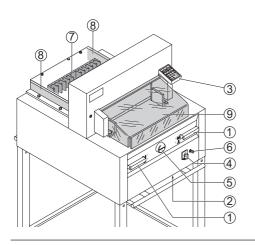
Intended use

The machine is designed for cutting stacks of paper to a specified size.

This machine is constructed for "one-man operation" only!

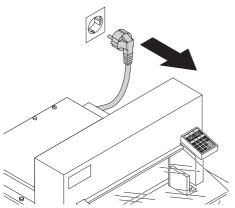
⚠ Warning! Clips or similar damage the cutting blade.

Safety precautions / Operating elements

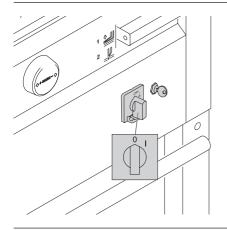


Operating elements

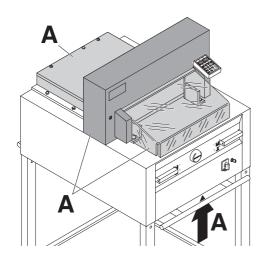
- ① Safety two-handed control system Pre-clamping and cutting
- ② Overload switch (blade drive/clamp drive/backgauge drive)
- 3 Backgauge control
- 4 Main switch
- 5 Hand-wheel for backgauge setting
- 6 Key switch
- Backgauge
- 8 Side lay left and right
- 9 Front safety guard



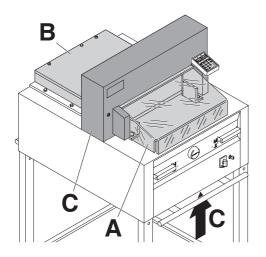
Disconnect from the mains before starting any service work or before removing the panels!



Replacement of blade and cutting stick may be performed only when the main switch is switched off!

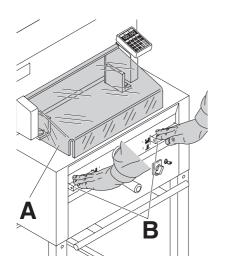


All components which could endanger the operator are covered by a guard!

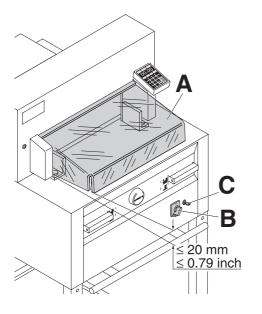


Operating the machine without safety device is forbidden!

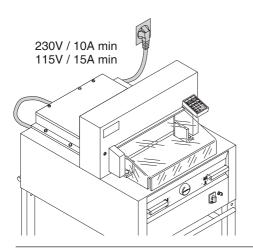
(Front safety guard (A), rear screwed safety guard (B) and panel (C).



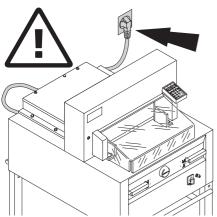
The dangerous cutting movement is safeguarded by a movable guard (**A**) and a safety two-handed control system! (**B**)



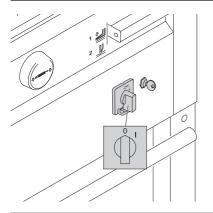
Before working with the machine and after every blade replacement the automatic cut-off function of safety guard (A),(correct if distance between cover and table is < 20 mm) main switch (B) and control panel (C) must be checked.



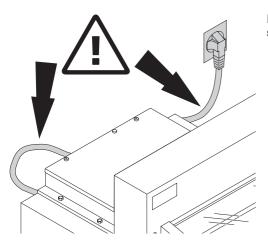
Connect the power cord to a single phase socket.



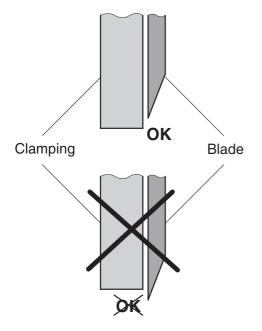
Ensure free access to mains!



When not in use for a longer period switch off. (Main switch to "0").



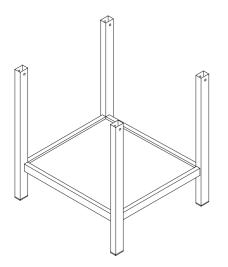
Protect mains cable against heat, oil and sharp edges!



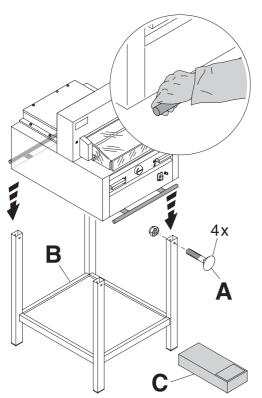
⚠ Danger!
Blade must always be covered by the pressing bar.



Installation

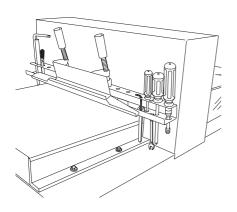


Remove the stand from the wooden pallet.

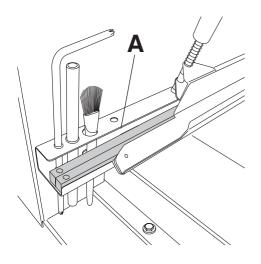


4 strong people are required to lift the machine from the pallet and place it on the stand. Secure with 4 screws ($\bf A$). Put the shelf ($\bf B$) on the stand. (Parts and tools are in the tool set ($\bf C$).

Installation

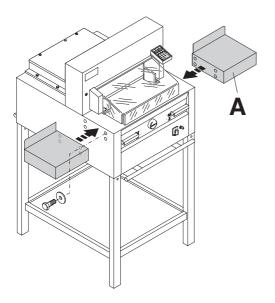


Tools can be kept in the holder provided.

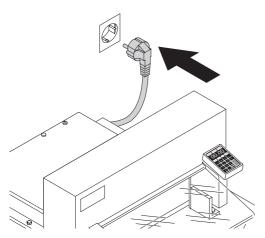


Cutting sticks (A) can be put in the tool holder.

Installation / Startup



Side tables (A), left and right are available as an option (No. 9000 528).

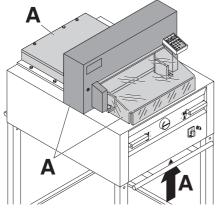


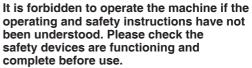
Startup

Plug into socket.

The machine must be connected directly to the socket.

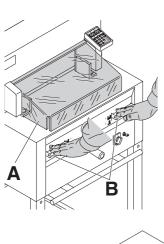
Startup

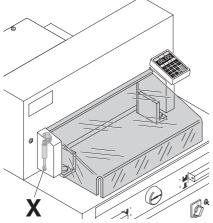




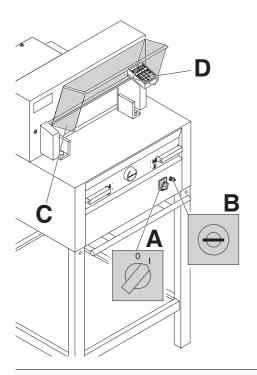
- All covers have to be mounted (A).
- The release for cutting is allowed only if the cover is closed and the two-hand safety device is operated at the same time (B)
- If the front cover closes by itself the gas spring (X) needs replacing.

We recommend you keep a record of your test results.



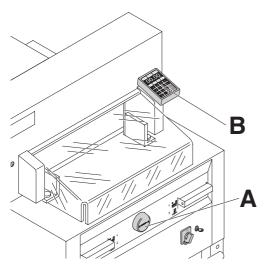


Startup

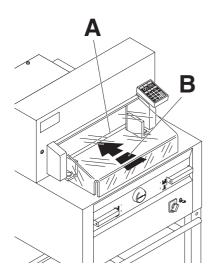


Position the main switch to "I" (A). Insert the key for the control system and move it to the right (B). Open the safety guard (C). The machine is now ready for use.

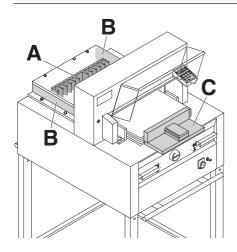
Press $^{\text{\tiny{\mbox{Start}}}}$ button (D). Machine will automatically go to the start position.



The measurement is set either with the handwheel (A) or by programming (B) the cutting measurements. Measurement is shown on the display in inches or cm (B).



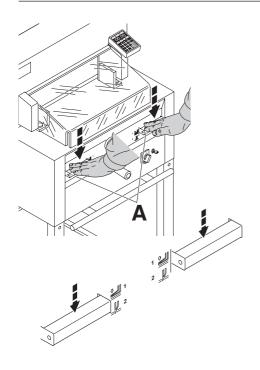
Optical cutting line (A) that indicates the exact position of the cut. Blade cuts on the front edge (B) of the light beam. (Only use when no exact cut is required).



Position the paper on the backgauge (A) and side lays left or right (B).

To move paper stacks, please use the paper knock-up block (**C**) provided.

(Run backgauge to the front for turning the paper stack).



The clamp moves automatically when cutting is activated.

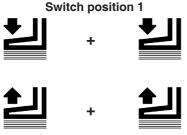
The paper can also be pressed in advance. Clamping and cutting is activated by the actuators (**A**) on the front table.

The actuator has 2 switching steps:

1. pre-clamping

= Clamp returns

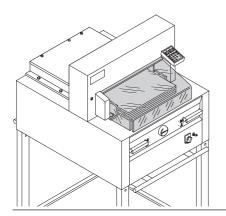
2. automatic clamping and cutting



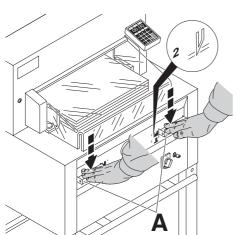
= Pre-clamping
Press down both actuators to step 1



= Cutting sequence with automatic clamping Press down both actuators to step 2

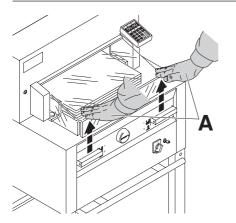


Close the safety guard.



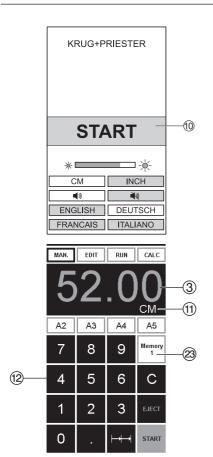
Cutting activation:

Press both actuators of the two-handed control system (A) simultaneously and keep pressed until the paper is completely cut.



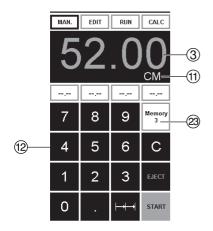
To interrupt or stop cutting:

To interrupt or stop cutting, release both actuators (A) of the two-handed control.



Start machine

- Main switch ① to position "I", insert the key
 ⑤ for the control panel and turn to the right.
 Start screen appears
 The following functions are changeable:
 Brightness
 CM/INCH
 Touchtone ON/OFF
 Language
- Press START ® → backgauge ® moves to the rear and searches for the reference position, wait until a measurement is shown in the display ® 4855 = 45.00 cm, 17.717 inches 5255 = 52.00 cm, 20.472 inches 6655 = 61.00 cm, 24.016 inches



In memory 3 + 4 (mm and inch) no measurements are saved. Until a first input of data the following will be shown in the corresponding fields:

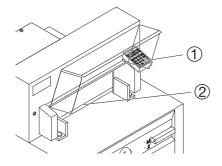
The measurements entered remain stored. They cannot be deleted but overwritten.

How to program Memory 3 and 4

Press the memory button to enter the memory platform (3 or 4). Enter the required measurements or overwrite them. Press the button and keep it pressed until an acoustic signal sounds, the measurements have been saved now.

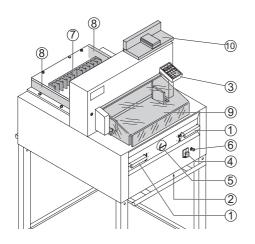
⚠ Warning!

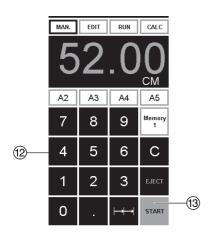
Before storing or cutting a measurement please check if the correct measurement scale (cm or inch) see above is stored. For information on how to store see picture below left. Is shown on the screen see ①.



After 30 minutes the machine (1 2) switches to energy-saving mode.

The machine is reactivated by touching the keypad area ¹².





- Run backgauge to the front for turning the paper stack
- Do not interrupt the upward movement of the blade by performing switching procedures
- Wait until the display is green before activating
- Blade must always be at the top and be covered by the clamp. Do not touch the blade (see safety information on page 34).

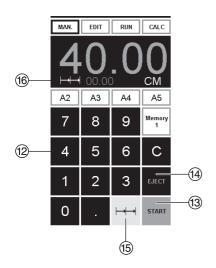
A Risk of injury!

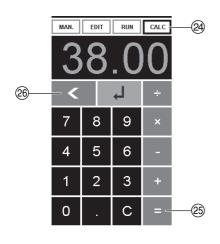
Cutting to specified dimensions

- Press MAN.
- Press START® → dimension is approached, → Measurement is shown in green
- Insert paper and move by means of the stacking angle ⁽ⁱ⁾ to the backgauge ⁽⁷⁾ and side lay on the left ⁽⁸⁾
- Close the safety guard 9.
- Release the cut.

Cut according to markings Press MAN.

- Adjust the backgauge with the hand-wheel
 to the back
- Turn the hand-wheel ⑤ to the right until the marking on the paper to be cut is below the cutting line indicator
- The further the hand-wheel (5) is turned to the right, the quicker the backgauge moves. If the hand-wheel is turned to the left the backgauge will return quicker.
- Close the safety guard 9.
- Release the cut.





Eject function

If EJECT (4) is pressed instead of START (3), after inserting the measurement (2), the backgauge will advance forwards so that paper can be removed. Finally the backgauge moves to the last setting.

Multiple cut

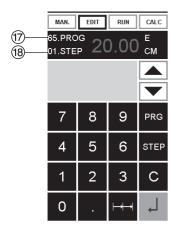
- Enter the start dimension on the display 12
- Advance to the measurement with the START ⁽³⁾
- Push the paper to the backgauge ⑦
- Press multiple cut → ⑤
- Multiple cut sign appears top left together with the value 00.00 [®]
- Enter multiple cut measurement (appears in red letters)
- Press START → the backgauge advances by the multiple cut size
- This is repeated everytime a cut is activated.

Exiting program-mode

• Press multiple cut | (yellow). Multiple cut sign and value are deleted.

Calculator function

- Press CALC ❷, calculate the desired measurement, e.g. 40 2 글 ⑧ → ↓ and the backgauge advances immediately to 38.
- With the key < 26 can be changed to manual mode MAN. at any time.



Programming

This control system enables you to store 99 programs with 99 programmable steps. One step represents one measurement. After entering the program numbers you are able to change between several program steps with the button $\overline{}$ and $\underline{}$.

First figure on display $^{\textcircled{1}}$ = program number. Second figure on display $^{\textcircled{1}}$ = program step.

Smallest cutting measurement

4855 3.50 cm / 1.378 inch 5255 3.50 cm / 1.378 inch 6655 2.50 cm / 0.984 inch

Each program step corresponds to one dimension. The indicated program step can be overwritten at any time. These programs remain stored when the machine is off.

Entering a program

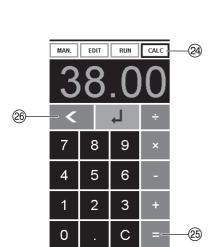
- Press EDIT → "Load program no." appears
- Enter program number 01 ... 99, with ↓
 (Top number ⑰ on display = program number)
- If measurement is shown on the display the program is reserved, select another program
- Program step "01 Step" 00.00 ® appears. (Second figure on display ® = program step.
- Enter dimension, or move the backgauge to the desired measurement with the hand-wheel ⑤
- Store the measurement

 ,next program step appears.
- Enter the next measurement and with Enter store the measurement etc.
- Should the entered program be required immediately → press RUN
- Press Enter →
- Press START
- Escape the program mode press MAN.

Cancel a program

- Press EDIT
- Scroll with PRG until "Delete program no." appears
- Enter Program number
- Press Enter →





Calculator function in programming

- Press EDIT
- Enter program number
- Enter the 1st program step e.g. start-up measurement 40 cm
- Store the measurement with enter _
- Press CALC ② , calculate the desired measurement e.g. 40 2 ☐ ⑤ → ↓ , the calculated measurement 38 ② flashes.
- Pressing the Enter-key again, the calculated measurement is saved in the corresponding step.
- With the key < it can be changed to programming EDIT at any time.



Adapting a program when the printer's imprint deviates

- Press RUN → "Load program no." appears
- Enter program number 01 ... 99, and with 2 x Enter

 proceed to Step 1
- Correct the cutting position of the backgauge with the hand-wheel
- MODIFY @ appears on the screen and the measurement flashes
- To store press MODIFY
- Release a cut and turn the paper
- If the printer's imprint deviates it can be corrected during the first two cuts via the hand-wheel – see above
- Correction is only possible during the first two cuts
- After leaving the RUN mode the original data is stored again.

Delete a step

- Press EDIT
- Enter program number, confirm with Enter
- Select program step with the arrow keys

 ▲ and ▼
- Scroll with STEP until "Delete step no." appears, Press 2 x Enter

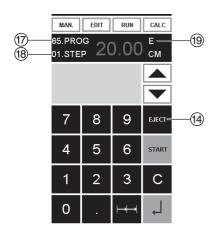
 ...

Insert a step

- Press EDIT
- Select a program, confirm with Enter
- Scroll with STEP until "Insert step no." appears
- Enter insert position e.g. 02
- Confirm with Enter ↓
- Enter a measurement
- Store the measurement with +
- The cutting position can be shown on the screen with the arrow keys ▲ and ▼.

Changing a program step

- Press EDIT
- Select a program, confirm with Enter
- Scroll with STEP until "Load step no." appears
- Enter step position e.g. 03
- Confirm with Enter →
- Enter a new measurement, Store the measurement with ↓.





Eject function program

- If a short measurement e.g. 30 cm and then a long measurement e.g. 40 cm is cut at the start of a program then it is wise to insert an EJECT (after the first cut so that the paper is pushed to the front.
- The EJECT function can be added each time a measurement is entered and ejects before advancing to the next measurement. When the eject function is programmed an "E" (9) appears top right in the display.
- Inserting an Eject function subsequently in the program. Select a program and advance to the step to be changed with the arrow keys ▲ and ▼ Enter the new measurement and before activating the enter button ↓ press EJECT ④.

Example of a program eject function

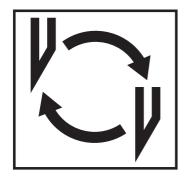
- Press EDIT
- Enter program number e.g. 08
- Press Enter ↓
- 1. Enter program Step e.g. 30 cm
- Press Enter →

How the example works

- Press RUN
- Enter program number 08
- Press Enter →,
- Press START, Measurement is approached
- Insert paper
- Release cut 1
- Eject (Ejection is completed, turn the paper)
- The backgauge moves to program step 2
- Release cut 2

Multiple cut program

- Press EDIT
- Enter program number
- Enter the 1. program step e.g. start-up measurement 40 cm
- Store the measurement with Enter ↓
- Press the multiple cut symbol + 15
- Enter the number of cuts ® with the + button ® (max. 15 cuts) followed by the multiple cut size (cutting width).
- Store with Enter -



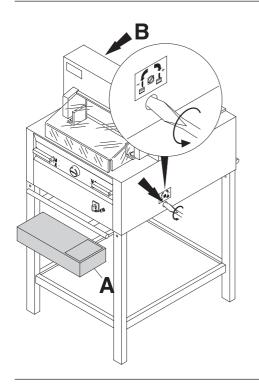
If the cutting quality decreases:

- Check the cutting depth (see page 34).
- Check the cutting stick (see page 30).
- Replace or grind the blade (see page 26 34).

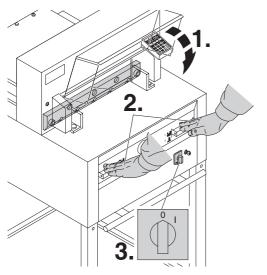
The blade cannot be ground if the blade height is less than 83 mm / 3,29 inches. A new blade must be used.

The blade may only be ground by a qualified supplier or from the manufacturer Krug & Priester, D-72336 Balingen.

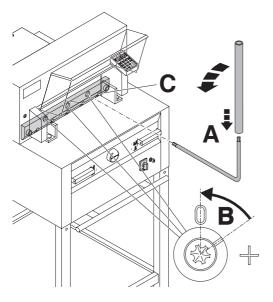
⚠ Danger! Risk of injury!
The blade is extremely sharp. Do not extract or transport the blade without protection. Changing the blade may only be performed by trained staff.



Turn the blade depth adjustment screw to the left until it stops. (Screwdriver found in tool set (A)) or tool holder (B).



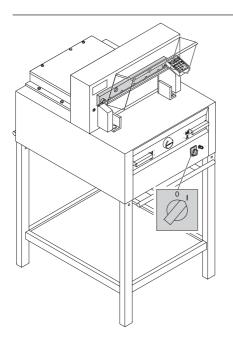
Close the safety guard (1.). Lower the blade by pressing both cutting actuators (2.). Keep one actuator pressed and turn off the main switch (3.).



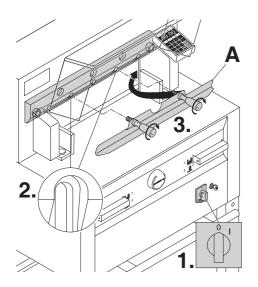
The 3 eccentrics are now exposed and should be turned counter clockwise to position "0" with the special wrench and attachable extension pipe (A) (in the tool set). The slot must correspond to position "0" (B).

Only 4855

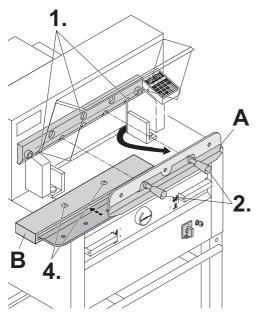
Unscrew the blade screws (**C**) on the right hand side.



Remove the special wrench. Close the safety guard, and turn on the main switch until the blade returns to the home position.

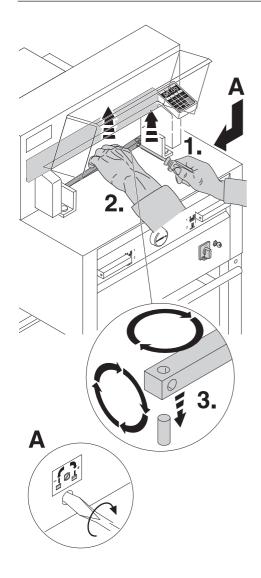


Position the main switch to "0" (1.) Remove the 2 blade screws on the elongated holes (2.). Then put the blade changing tool (A) into place and fasten it to the blade (3.).



Remove 2 blade screws (1.) 4855 and 3 blade screws (1.) 5255, 6655.

Loosen the grips (2.) of the blade changing tool (A) lightly and allow the blade to be taken downwards out of the machine (3.). Place the blade into the blade carrier (B) and screw it into place (4).



Take out the cutting stick with a small screwdriver. If needed the cutting stick can be turned or exchanged. (The cutting stick can be used eight times).

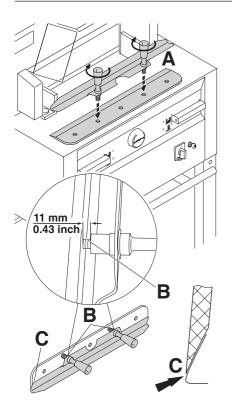
Replacing the cutting stick (not the blade).

- Turn the blade adjusting screw (A) to the left until it stops. (Otherwise the first cut will be too deep).
- Remove the cutting stick according to top picure.
- Turn the cutting stick (the non-used side must be near to the blade) and plug it into the holding bolt.

⚠ Danger! Risk of injury!

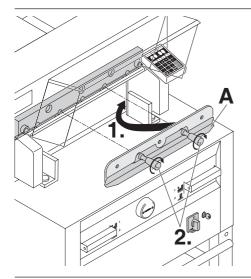
Cutting test after replacing the cutting stick (not the blade)

- Insert the paper and release the cut.
- If the last sheet of paper is not cut along the entire length turn the blade adjusting screw
 (A) ¼ turn to the right.
- If the last sheet is still not completely cut repeat this process until the last sheet is cut along the entire length.

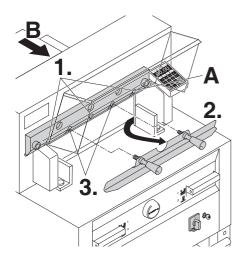


Take the exchange blade carefully out of the blade box and screw it to the blade changing tool (A).

- Make sure there is a space ot 11 mm or 0.43 inches! (B).
- Blade must be covered! (C).
- ⚠ Danger! Risk of injury!



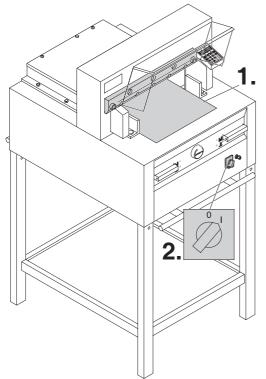
Place the blade to be exchanged with the blade changing tool (A) mounted (1.), into the blade carrier and push it up to the top and screw it into place with the grips (2.).



Lightly tighten 3 (4855 has 2) of the 5 blade screws with washers (1.). Remove the blade changing tool (2.). Lightly tighten the remaining blade screws with washers (3.). Return blade changing tool to tool holder (B).

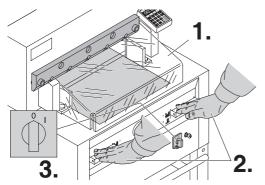
Only 4855

Lightly screw in the right blade screw with the washer (A) when the blade is lowered.

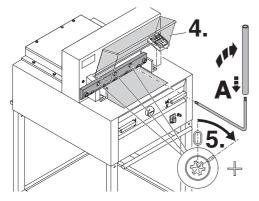


Remove all tools and distribute paper along the entire cutting length (1.).

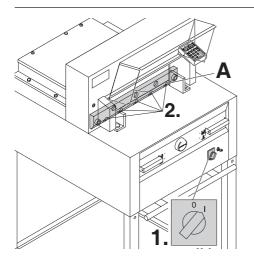
Turn main switch to position "I" (2.).



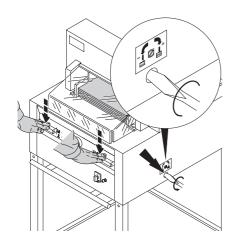
Close the safety guard (1.) Lower the blade by pressing both cutting buttons (2.). Keep one button pressed and turn off the main switch (3.).



Open the safety guard (4.). With the special wrench (B) the 3 eccentrics should be screwed down (5.)until the paper is cut along the entire length of the blade (The blade must remain parallel, not too deep into cutting stick).



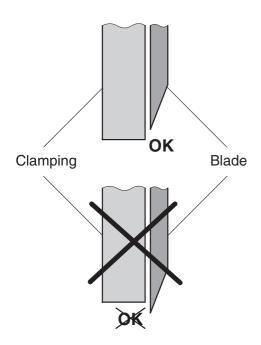
Turn main switch to position "I" (1.). Blade will return to upper position. Tighten the blade screws (2.) firmly.



Paper cutting test. If the last sheet or several sheets are not completely cut, gradually turn the knob for blade depth adjustment (A) ¼ turn to the right until the paper is cut along the entire length. Do not set too low as blade will become blunt sooner.

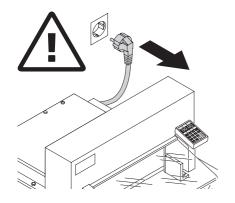
⚠ Danger by blade replacement!

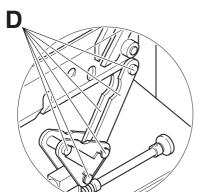
Blade must always be covered by the pressing bar (see picture below at the left).





Maintenance and cleaning





⚠ Danger! Disconnect the mains before starting any service work or before removing the cover.

Maintenance work may only be performed by trained staff.

Grease the backgauge (A) control weekly with a grease gun. Advance the backgauge as far as possible to the front. (Use non-resinous oil or grease).

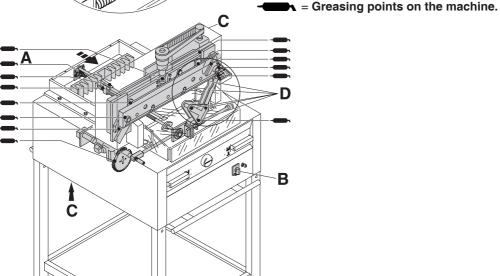
Grease the remaining parts twice a year (see picture).

The main switch must be on "0" (**B**). Remove lower panel (**C**).

Tools in tool set or tool holder.

- Remove any paper.
- · Grease the machine.
- Check the 4 joining bolts and 2 pushing bars for wear (D). If necessary inform your service personnel.
- Mount the machine.

With more than 5 hours of use per day, the service must be performed more often.



Maintenance and cleaning



Annual inspection

To maintain the operational safety and to prevent premature wear, we recommend an annual inspection and maintenance of the machine by a qualified service technician.



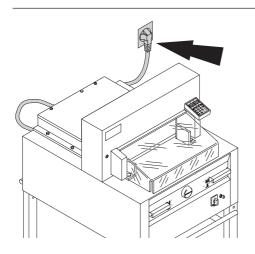
www.krug-priester.com

Safety test

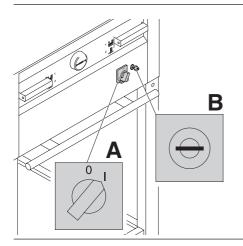
The safety regulations are according to the regulations of the country where the cutting machine is operated. The manufacturer recommends a safety check is made every 5 years by an authorised service team.



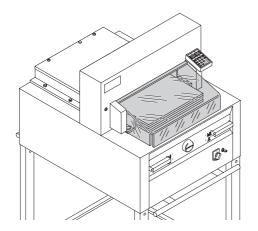
Machine does not function!



Is the machine plugged in?

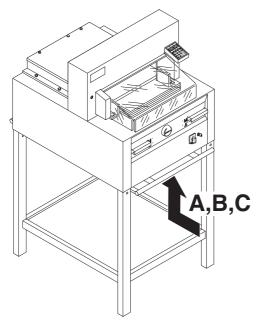


Main switch to position "I"? (A) Control system activated? (B) (Turn key to the right) Release a cut see page 17.



Cut cannot be made.

- If cover is open: close it.
- If cover is closed: open and re-close it. (Security check).



Machine turns off:

- Machine overloaded.
 Safety button (A) or (B) ejects.
 (Allow 1 minute cooling time and reset the safety button (A) or (B).
- Machine blocked.
- Blade is blunt.
 Eliminate the cause, and push the safety button (A).
- Backgauge blocked Safety button (C) ejects.
 Eliminate the cause, and push the safety button (C).

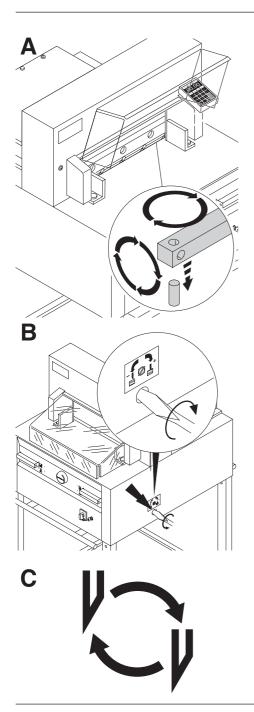
Safety button for:



A = Blade drive

B = Clamping drive

C = Backgauge drive

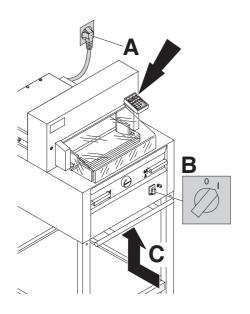


Does not cut through the last sheet:

 Turn or turn around the cutting stick (A), readjust the blade by means of the blade adjusting knob (B) (see page 34).

Poor cutting quality or blade stays in the paper stack.

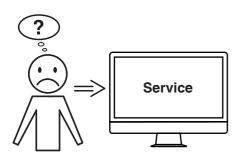
• Change the blade (C) (see pages 26 - 34).



Display illumination off

- Machine is plugged in? (A)
- Main switch on position "I"? (B)
- Push in the safety button! (C)
- Check the units fuse and the on-site circuit breaker!

After 30 minutes the screen switches to energy-saving mode
The screen is reactivated by touching the keypad area ¹².



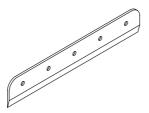
Motor runs but blade does not move downwards.

 Security brake has been activated! Inform the Service Team!

Did none of the specified solutions help you with your problem?

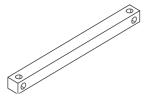
- → Contact: Service
 - www.krug-priester.com
 - service@krug-priester.com

Recommended accessories:



Blade

Diado	
• No. 9000 021	4855
• No. 9000 130	5255
• No. 9000 025	6655
HSS - Blade	
• No. 9000 126	4855
• No. 9000 131	5255
• No. 9000 135	6655



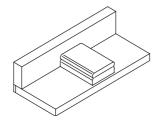
Cutting stick (6 pieces)

•	No.	9000	022	4855
•	No.	9000	024	5255
•	No.	9000	026	6655



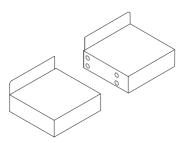
Blade changing tool 1

No. 9000 523	4855
No. 9000 524	5255
No. 9000 526	6655



Paper knock-up block 1

• No. 9000 521

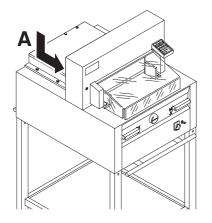


Side tables left and right

• No. 9000 528

¹ Included in delivery

Technical data



Technical data:

- Power supply: 230V/50Hz/1~, 120V/60Hz/1~
- Cutting height: 80 mm
- Leakage current < 3,5mA
- Power cord gauge min. 1,5mm² (230V)
- Power cord gauge AWG 12 (20A) (120V)

The exact technical specifications can be found on the technical specifications sticker (A) on the machine. A wiring diagram is found in the electrical switch box.

To claim under guarantee, the machine must still carry its original identification label.

	Cutting- length mm	Table- depth mm	Minimum space requirement (W X D X H) mm	Weight kg
4855	475	450	762* x 992** x 1296	228***
5255	520	520	860* x 1120** x 1293	252***
6655	650	610	992* x 1220** x 1293	302***

* with side tables: (Width) 4855 1349 mm

** with side tables: (Depth) 4855 992 mm

* with side tables: (Width) 5255 1436 mm

** with side tables: (Depth) 5255 1120 mm

* with side tables: (Width) 6655 1565 mm

** with side tables: (Depth) 6655 1220 mm

*** with side tables: 4855 237 Kg

*** with side tables: 5255 261 Kg

*** with side tables: 6655 311 Kg

Technical data







This machine is approved by independent safety laboratories and is in compliance with the EC-regulations 2006/42/EG and 2014/30/EG.

Sound level information:

Sound measurement to EN 13023 : 72,5 db (A)

Subject to alteration without notice.

Technical data







The company Krug + Priester has the following certifications:

- Quality management system according to DIN EN ISO 9001:2015
- Environmental management system according to DIN EN ISO 14001:2015
- Energy management system according to DIN EN ISO 50001:2011

EC-declaration of conformity

- Herewith we declare that

	GS-ID Nr.	UL-ID Nr.
4855	11485501	10485002
5255	11525501	10522102
6655	11665501	10655002

- complies with the following provisons applying to it

2006/42/EG:

EC Machinery directive

2014/30/EG:

EMV Electromagnetic compatibility directive

2011/65/EU, 2015/863/EU

RoHS directive

- Applied harmonised standards in particular

EN 60204-1; EN 1010-1; EN 1010-3; EN 55014-1; EN 55014-2;

EN 61000-3-2; EN 61000-3-3; EN ISO 12100; EN 61496-1; EN 61496-2;

EN ISO 13857; EN ISO 11204; EN 13023; EN ISO 13849-1

18.01.2017 Datum

Authorized representative for technical documentation

Krug & Priester GmbH & Co. KG

Simon-Schweitzer-Str. 34 D-72336 Balingen (Germany)

- Geschäftsführer -

- 17 -	



Document Shredders



Trimmers and Guillotines



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